

# REMINDER

Heat seal elements require burn-in prior to use.  
[tossheatseal.com/downloads.php](http://tossheatseal.com/downloads.php)

## T.O.S.S.<sup>®</sup> Alloy-20<sup>®</sup> Burn-In Process

- 1 After mounting the heat seal band in your machinery, turn on the system and perform an AUTOCAL.
- 2 At the completion of AUTOCAL the Actual Temperature should represent the ambient temperature.
- 3 To Burn-In the band, set the Sealing Temperature to 40°-50° C HIGHER than your target sealing temperature.
- 4 Without closing the jaw bars, initiate the heat for 20 seconds.
- 5 After cooling, the controller may display an Actual Temperature value less than ambient.
- 6 If so, repeat the Burn-In procedure and AUTOCAL function.
- 7 The band is properly Burned-In when the controller displays an actual temperature equal to ambient temperature after the band cools down.
- 8 Burn-In is now complete.

**NOTE:** Do not exceed a Burn-In temperature of 275° C without the proper Jaw Bar build-up required for high temperatures.

*Perfect Seals... Every Time*

**QUESTIONS ON THE PROCESS? Call us at 610-759-8883**

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